



PIPES - ERW & SEAMLESS

Size				
Outside Diameter		Wall Thickness		Weight
Nominal Size	mm	Sch No	mm	kg/m
¼	10.3	40 (std)	1.73	0.36
		80 (XS)	2.41	0.46
¼	13.7	40 (std)	2.24	0.63
		80 (XS)	3.02	0.8
¾	17.1	40 (std)	2.31	0.85
		80 (XS)	3.2	1.1
½	21.3	40 (std)	2.77	1.27
		80 (XS)	3.73	1.62
		(XXS)	7.47	2.55
¾	26.7	40 (std)	2.87	1.68
		80 (XS)	3.91	2.19
		(XXS)	7.82	3.63
1	33.4	40 (std)	3.38	2.5
		80 (XS)	4.55	3.23
		160	6.35	4.23
		(XXS)	9.09	5.45
1¼	42.2	40 (std)	3.56	3.38
		80 (XS)	4.85	4.47
		160	6.35	5.6
1½	48.3	(XXS)	9.7	7.76
		40 (std)	3.68	4.05
		80 (XS)	5.08	5.41
1½	48.3	160	7.14	7.24
		(XXS)	10.16	9.55
			2.11	3.02
			2.77	3.93
2	60.3		3.18	4.47
			3.58	5
		40 (std)	3.91	5.44
			4.37	6.03
			4.78	6.54
		80 (XS)	5.54	7.48
			6.35	8.45
2	60.3		7.14	9.35
		160	8.74	11.11
		(XXS)	11.07	13.45
			2.11	3.68
2½	73		2.77	4.8
			3.18	5.47
			3.58	6.14
			3.96	6.75
			4.37	7.4
			4.78	8.04
		40 (std)	5.16	8.62
			5.49	9.13

Thickness Tolerance : ± 10%

Size				
Outside Diameter		Wall Thickness		Weight
Nominal Size	mm	Sch No	mm	kg/m
2½	73		6.35	10.44
		80 (XS)	7.01	11.41
		160	9.52	14.91
3	88.9	(XXS)	14.02	20.39
			2.11	4.51
			2.77	5.88
			3.18	6.72
			3.58	7.54
			3.96	8.3
			4.37	9.1
			4.78	9.91
		40 (std)	5.49	11.29
			6.35	12.93
			7.14	14.39
3½	101.6	80 (XS)	7.62	15.27
		160	11.13	21.33
		(XXS)	15.24	27.67
			2.11	5.17
			2.77	6.75
			3.18	7.7
			3.58	8.65
			3.96	9.53
			4.37	10.47
			4.78	11.39
		40 (std)	5.74	13.57
4	114.3		6.35	14.91
			7.14	16.62
		80 (XS)	8.08	18.62
			2.11	5.84
			2.77	7.61
			3.18	8.7
			3.58	9.77
			3.96	10.78
			4.37	11.84
			4.78	12.9
			5.16	13.88
4	114.3		5.56	14.91
		40 (std)	6.02	16.07
			6.35	16.91
		60	7.14	18.86
			7.92	20.79
		80 (XS)	8.56	22.31
		120	11.13	28.3
160	13.49	33.53		
(XXS)	17.12	41.02		



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Size					Size					
Outside Diameter		Wall Thickness		Weight	Outside Diameter		Wall Thickness		Weight	
Nominal Size	mm	Sch No	mm	kg/m	Nominal Size	mm	Sch No	mm	kg/m	
5	141.3		2.11	7.24	8	219.1		11.13	57.05	
			3.18	10.81				12.7	64.63	
			3.96	13.42				14.27	72.09	
			4.78	16.07				15.09	75.89	
			5.56	18.62				15.88	79.54	
		40 (std)	6.55	21.76				120	18.26	90.43
			7.14	23.61				140	20.62	100.93
			7.92	26.05				[XXS]	22.22	107.87
			8.74	28.55				160	23.01	111.25
		80 (XS)	9.52	30.94					3.96	26.29
		120	12.7	40.26					4.78	31.59
		160	15.88	49.08					5.16	34.06
		[XXS]	19.05	57.41					5.56	36.69
6	168.3		2.11	8.64	10	273		3.96	26.29	
			2.77	11.31				4.78	31.59	
			3.18	12.93				5.16	34.06	
			3.58	14.54				5.56	36.69	
			3.96	16.06			20	6.35	41.77	
			4.37	17.65				7.09	46.47	
			4.78	19.24			30	7.8	51	
			5.16	20.73				8.74	56.94	
			5.56	22.31			40 (std)	9.27	60.29	
		30	6.35	25.35				11.13	71.85	
		40 (std)	7.11	28.26			60 (XS)	12.7	81.54	
			7.92	31.34				14.27	91.08	
			8.74	34.38			80	15.09	95.97	
			9.52	37.28				15.88	100.66	
		80 (XS)	10.97	42.56			100	18.26	114.74	
			12.7	48.72				20.26	128.37	
		120	14.27	54.2			120	21.44	133	
			15.88	59.65			140	25.4	155.1	
		160	18.26	67.55				4.37	34.42	
[XXS]	21.95	79.18		4.78	37.57					
8	219.1		3.18	16.91	12	323.80		5.16	40.51	
			3.96	21.02				5.56	43.66	
			4.78	25.23			20	6.35	49.72	
			5.16	27.2				7.14	55.74	
			5.56	29.28				7.92	61.74	
		20	6.35	33.31			30	8.38	65.2	
		30	7.04	36.79				8.74	67.89	
			7.92	41.26			[std]	9.52	73.82	
		40 (std)	8.18	42.53			40	10.31	79.72	
			8.74	45.31				11.13	85.78	
			9.52	49.21			[XS]	12.7	97.44	
			10.31	53.09			80	14.27	108.96	
								15.88	120.55	
								17.48	132.01	
								19.05	143.17	
				20.62	154.21					

Thickness Tolerance : ± 10%



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Size		Weight		
Outside Diameter	Wall Thickness	Sch No	mm	
Nominal Size	mm		kg/m	
12	323.8	100	21.44	159.85
			22.22	165.29
		120	25.4	186.92
14	355.6		4.78	41.3
			5.16	44.55
		10	5.33	46.07
			5.56	48.01
			6.35	54.68
			7.14	61.32
		20	7.92	67.94
			8.74	74.73
		30 (std)	9.52	81.28
			10.31	87.79
		40	11.13	94.49
			11.91	100.96
		[XS]	12.7	107.38
			14.27	120.14
		60	15.09	126.68
			15.88	132.98
			17.48	145.69
		80	19.05	158.08
			20.62	170.35
	22.22	182.69		
100	23.83	194.9		
	25.4	206.8		
16	406.4		4.78	47.29
			5.16	51.02
			5.56	54.98
		10	6.35	62.63
			7.14	70.26
		20	7.92	77.86
			8.74	85.68
		30 (std)	9.52	93.21
			10.31	100.72
			11.13	108.44
			11.91	115.87
		40 (XS)	12.7	123.29
			14.27	138.02
			15.88	152.87
		60	16.66	160.12
			17.48	167.58
			19.05	181.94
			20.62	196.18
		80	21.44	203.48
	22.22	210.53		

Thickness Tolerance : ± 10%

Size		Weight		
Outside Diameter	Wall Thickness	Sch No	mm	
Nominal Size	mm		kg/m	
16	406.4		23.83	224.75
			25.4	238.62
			26.97	252.37
			28.58	266.2
18	457.2		4.78	53.26
			5.56	61.95
		10	6.35	70.59
			7.14	79.21
		20	7.92	87.79
			8.74	96.62
			9.52	105.14
			10.31	113.63
		30	11.13	122.39
			11.91	130.79
			12.7	139.19
		40	14.27	155.91
			15.88	172.75
			17.48	189.48
		60	19.05	205.8
			20.62	222.02
		80	22.22	238.36
			23.83	254.59
			25.4	270.43
	26.97	286.15		
	28.58	302		
	30.15	317.47		
	30.18	317.73		
	31.75	333.07		
20	508		5.56	68.92
			6.35	78.54
			7.14	88.15
			7.92	97.71
			8.74	107.56
			9.52	117.07
			10.31	126.55
			11.13	136.3
		40 (XS)	11.91	145.72
			12.7	151.1
			14.27	173.78
			15.88	192.64
			17.48	211.36
			19.05	229.67
			20.62	247.85
			22.22	266.2
			23.83	284.43



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Size					Size							
Outside Diameter		Wall Thickness		Weight	Outside Diameter		Wall Thickness		Weight			
Nominal Size	mm	Sch No	mm	kg/m	Nominal Size	mm	Sch No	mm	kg/m			
20	508		25.4	302.25	24	609.6	40	17.48	255.14			
			26.97	319.94				19.05	277.39			
			28.58	337.79				20.62	299.52			
			30.15	355.25				22.22	321.88			
			31.75	372.84				23.83	344.12			
			33.32	390.04				25.4	365.88			
			34.92	407.39				26.97	387.52			
22	558.8		5.56	75.88				28.58	409.37		30.15	430.76
		10	6.35	86.5				30.18	-		31.75	452.38
			7.14	97.09				31.75	473.53		33.32	494.89
			7.92	107.65				34.92	515.78		36.5	536.89
			8.74	118.5				36.53	-		38.1	557.53
		20	9.52	129.01				39.67	102.4		6.35	114.96
			10.31	139.46				7.14	127.5	10	7.92	140.40
			11.13	150.23				8.74	152.87		9.52	165.3
			11.91	160.64				10.31	178.1		11.13	190.48
		30	12.7	171.01				11.91	202.83		11.91	227.42
			14.27	191.65				12.7	227.42	20	12.7	252.29
			15.88	212.52				14.27	277.03		14.27	301.25
			17.48	233.26				15.88	325.35		15.88	349.72
			19.05	253.53				17.48	373.97		17.48	397.7
			20.62	273.7		19.05	430.76		19.05	487.17		
			22.22	294.04		20.62	536.89		20.62	557.53		
			23.83	314.28		22.22	633.02		22.22	653.67		
			25.40	334.07		23.83	729.15		23.83	750.31		
			26.97	353.73		25.4	825.28		25.4	846.47		
			28.58	373.58		26.97	921.41		26.97	942.60		
			30.15	393		28.58	1017.54		28.58	1038.74		
	31.75	412.61		30.15	1113.67		30.15	1134.88				
	33.32	431.78		31.75	1209.80		31.75	1231.02				
	34.92	451.14		33.32	1305.93		33.32	1327.16				
	36.5	470.06		34.92	1402.06		34.92	1423.30				
	36.35	-		36.5	1498.19		36.5	1519.44				
	38.1	487.17		38.1	1594.32		38.1	1615.58				
24	609.6	10	6.35	94.45		6.35	110.36		7.14	123.91		
			7.14	106.02		7.14	123.91		7.92	137.42		
			7.92	117.57		7.92	137.42	10	7.92	151.35		
			8.74	129.45		8.74	151.35		8.74	164.8		
		20	9.52	140.94		9.52	164.8		9.52	178.22		
			10.31	152.39		10.31	178.22		10.31	192.04		
			11.13	164.17		11.13	192.04		11.13	205.4		
			11.91	175.55		11.91	205.4		11.91	218.73		
			12.7	186.92		12.7	218.73	20	12.7	245.31		
			14.27	209.54		14.27	245.31		14.27	272.18		
		30	14.27	209.54		15.88	272.18		15.88	299.06		
			15.88	232.41		15.88	299.06		15.88	325.94		

Thickness Tolerance : ± 10%



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Size		Weight		
Outside Diameter	Wall Thickness	kg/m		
Nominal Size	mm	Sch No	mm	
28	711.2		17.48	298.91
			19.05	325.11
			20.62	351.19
			22.22	377.56
			23.83	403.8
			25.4	429.51
30	762		6.35	118.31
			7.14	132.85
		10	7.92	147.36
			8.74	162.28
			9.52	176.73
			10.31	191.13
			11.13	205.98
			11.91	220.33
		20	12.7	234.64
			14.27	263.18
		30	15.88	292.06
			17.48	320.81
			19.05	348.97
			20.62	377.02
		32	812.80	
	7.14			141.79
10	7.92			157.28
	8.74			173.23
	9.52			188.66
	10.31			204.05
	11.13			219.91
	11.91			235.25
20	12.7			250.55
	14.27			281.07
30	15.88			311.95
40	17.48			342.7
	19.05			372.84
	20.62			402.87
	22.22			433.24
	23.83	463.49		
	25.4	493.14		
	26.97	522.74		

Size		Weight		
Outside Diameter	Wall Thickness	kg/m		
Nominal Size	mm	Sch No	mm	
32	812.8		28.58	552.54
			30.18	582.31
			31.75	611.45
34	863.6		6.35	134.22
			7.14	150.72
		10	7.92	167.2
			8.74	184.18
			9.52	200.59
			10.31	216.98
			11.13	233.85
			11.91	250.16
		20	12.7	266.46
			14.27	298.94
		30	15.88	331.83
		40	17.48	364.58
			19.05	396.7
			20.62	428.69
		36	914.4	
	23.83			493.34
	25.4			524.96
	26.97			556.46
	28.58			588.34
	30.18			620.09
	31.75			651.22
	6.35			142.17
	7.14			159.67
10	7.92			177.13
	8.74			195.12
	9.52			212.52
	10.31			229.89
	11.13			247.78
	11.91			265.09
20	12.7	282.36		
	14.27	316.82		
30	15.88	351.72		
	17.48	386.48		
40	19.05	420.56		
	20.62	454.54		
	22.22	488.91		
	23.83	523.19		
	25.4	556.78		
	26.97	590.24		
	28.58	624.13		
	30.18	657.9		
	31.75	690.99		

Thickness Tolerance : ± 10%



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Size					Size				
Outside Diameter		Wall Thickness		Weight	Outside Diameter		Wall Thickness		Weight
Nominal Size	mm	Sch No	mm	kg/m	Nominal Size	mm	Sch No	mm	kg/m
38	965.2		7.92	187.05	42	1066.8		15.88	411.37
			8.74	206.07				17.48	452.14
			9.52	224.45				19.05	492.15
			10.31	242.8				20.62	532.03
			11.13	261.72				22.22	572.43
			11.91	280.01				23.83	612.71
			12.7	298.27				25.4	652.22
			14.27	334.71				26.97	691.6
			15.88	371.6				28.58	731.51
			17.48	408.36				30.18	771.29
			19.05	444.42				31.75	810.3
			20.62	480.36				8.74	238.9
			22.22	516.75				9.52	260.25
			23.83	553.02				10.31	281.56
			25.4	588.59				11.13	303.53
			26.97	624.04				11.91	324.77
28.58	659.92	12.7	346						
30.18	695.69	14.27	388.34						
31.75	730.76	15.88	431.25						
40	1016		7.92	196.99	44	1117.60		17.48	474.03
			8.74	217.01				19.05	516.01
			9.52	236.38				20.62	557.86
			10.31	255.72				22.22	600.27
			11.13	275.65				23.83	642.56
			11.91	294.94				25.4	684.04
			12.7	314.18				26.97	725.4
			14.27	352.58				28.58	767.3
			15.88	391.49				30.18	809.08
			17.48	430.26				31.75	850.07
			19.05	468.28				8.74	249.85
			20.62	506.19				9.52	272.18
			22.22	544.59				10.31	294.47
			23.83	582.87				11.13	317.46
			25.4	620.41				11.91	339.7
			26.97	657.82				12.7	361.9
28.58	695.72	14.27	406.23						
30.18	733.49	15.88	451.14						
31.75	770.53	17.48	495.93						
42	1066.8		8.74	227.95	46	1168.4		19.05	539.87
			9.52	248.31				20.62	583.12
			10.31	268.63				22.22	628.11
			11.13	289.59				23.83	672.39
			11.91	309.86				25.4	715.85
			12.7	330.09				26.97	759.18
			14.27	370.47				28.58	803.09

Thickness Tolerance : ± 10%



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Size		Weight	
Outside Diameter	Wall Thickness	kg/m	
Nominal Size	Sch No	mm	mm
46	1168.4	30.18	846.89
		31.75	889.84
48	1219.2	8.74	260.78
		9.52	284.11
		10.31	307.39
		11.13	331.4
		11.91	354.62
		12.7	377.81
		14.27	424.11
		15.88	471.02
		17.48	517.81
		19.05	563.73
		20.62	609.53
		22.22	655.93
		23.87	702.24
		25.4	747.67
52	1320.8	26.97	792.98
		28.58	838.89
		30.18	884.67
		31.75	929.61
		9.52	307.97
		10.31	333.23
		11.13	359.27
		11.91	384.45
		12.7	409.63
		14.27	459.87
		15.88	510.79
		17.48	561.59
		19.05	611.45
		20.62	661.2
22.22	711.62		
23.83	761.92		
25.4	811.3		
26.97	860.56		
28.58	910.47		
30.18	960.27		
31.75	1009.15		
56	1422.4	9.52	340.77
		10.31	359.06
		11.13	387.14
		11.91	414.3
		12.7	441.44
		14.27	495.63
		15.88	550.56
17.48	605.36		

Size		Weight	
Outside Diameter	Wall Thickness	kg/m	
Nominal Size	Sch No	mm	mm
56	1422.4	19.05	659.18
		20.62	712.87
		22.22	767.3
		23.83	821.61
		25.4	874.93
		26.97	928.14
		28.58	982.06
		30.18	1035.87
		31.75	1088.69
		60	1524
10.31	384.89		
11.13	415		
11.91	444.15		
12.7	473.26		
14.27	531.39		
15.88	590.33		
17.48	649.14		
19.05	706.9		
20.62	764.55		
22.22	822.98		
23.83	881.29		
25.4	938.56		
26.97	995.7		
28.58	1053.64		
30.18	1111.46		
31.75	1168.23		
64	1625.6	9.52	379.55
		10.31	410.73
		11.13	442.87
		11.91	473.99
		12.7	505.07
		14.27	567.14
		15.88	630.1
		17.48	692.93
		19.05	754.63
		20.62	816.22
		22.22	878.66
		23.87	940.98
		25.4	1002.2
		26.97	1063.28
28.58	1125.22		
30.18	1187.06		
31.75	1247.77		

Thickness Tolerance : ± 10%